

DISSOLUTION KINETIC OF MELOXICAM FROM HYDROPHILIC MATRIX-TYPE FILMS FOR TRANSDERMAL THERAPY

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Abstract

Taking into consideration the fact that the transdermal administration of the active pharmaceutical ingredients can represent a therapeutic approach that increases the patient's compliance, this study aims to evaluate the release of meloxicam (MX), a potent non-steroidal anti-inflammatory drug, incorporated in hydrophilic polymer-based matrices for transdermal therapeutic systems was studied. Three different formulations were realized by solvent casting method containing two types of hydroxypropyl methylcellulose (HPMC_{E5} with low viscosity and HPMC₁₅₀₀₀ with high viscosity) whose concentration was also varied. The drug release test was performed by Franz diffusion cell and the dissolution curves were analysed from a kinetical point of view by model dependent and model independent methods. Linearization by simple regression allowed the flux calculations of values that varied between 0.183 and 32.270 $\mu\text{g}/(\text{cm}^2\text{h})$. Based on the results obtained with the mathematical analysis, we can conclude that the MX release is influenced by the pH of the dissolution media and by the type and concentration of the matrix forming agent. Discrimination of model dependent mathematical models was done by the Akaike index with values between 49 and -62. The kinetic analysis of the MX releasing curves from the proposed formulations showed that Korsmeyer-Peppas was more suitable for the release characterisation of the active pharmaceutical ingredient from the transdermal therapeutic systems analysed.

Rezumat

Luând în considerare faptul că administrarea transdermică a substanțelor medicamentoase poate reprezenta o abordare terapeutică care să crească complianța pacienților, prezentul studiu își propune să studieze cedarea transdermică a meloxicamului (MX) din filme polimerice. Prin metoda evaporării solventului, s-au realizat trei formulări de sisteme terapeutice transdermice în care s-a variat sortimentul de hidroxipropil-metilceluloză utilizat (HPMC_{E5} de vâscozitate joasă, respectiv HPMC₁₅₀₀₀ de vâscozitate crescută), dar și concentrația acestuia. Pentru studiile de cedare a MX s-a utilizat celula de difuzie Franz, iar curbele de cedare au fost analizate din punct de vedere cinetic prin metode model dependente și model independente. Liniarizarea prin regresie simplă a permis calcularea fluxului prin membrane, valorile obținute variind între 0,183 și 32,270 $\mu\text{g}/(\text{cm}^2\text{h})$. Pe baza rezultatelor analizei matematice putem concluziona faptul că eliberarea substanței active este influențată de pH-ul mediului de dizolvare, dar și de tipul și concentrația polimerului formator de matrice. Indicele Akaike a fost parametrul discriminator pentru selectarea modelului matematic potrivit cu valori între 49 și -62. Analiza cinetică a curbelor de cedare a MX din formulările propuse în studiu ne-a arătat că modelul matematic Korsmeyer-Peppas a fost mai potrivit pentru descrierea eliberării substanței active din sistemele transdermice analizate.

Keywords: meloxicam, transdermal system, hydrophilic matrix, dissolution, kinetic analysis

Introduction

Meloxicam is a selective nonsteroidal anti-inflammatory drug, acting preferentially on COX-2 enzyme [3, 5, 13, 17]. Taking into consideration patient compliance in long term treatment, transdermal delivery of meloxicam is a therapeutic possibility for the permeation of active ingredient through the skin, avoiding gastrointestinal side effects [2, 20].

Transdermal drug delivery of meloxicam had been studied for various pharmaceutical forms. Oil in water microemulsion has been formulated and studied for an enhanced skin permeation rate [24]. Nanoemulsion based gels for transdermal therapy were developed to ensure sustained and controlled release [16, 18]. Meloxicam loaded cationic transfersomes provided enhanced permeation compared to liposomes [12]. Polyvinyl alcohol based electrospun nanofiber mats

were compared to PVA cast films and proved a higher permeation flux [17]. Microsponges are also studied for transdermal drug delivery, and the drug release was best modelled by first order release kinetic. Meloxicam release from the sponges is controlled by diffusion and polymer relaxation [20]. Transdermal patches using hydroxypropyl methylcellulose, ethyl cellulose, polyvinyl pyrrolidone and plasticizers were prepared by solvent casting technique and studied for release kinetic. Liberation of meloxicam followed a zero-order kinetics [23].

Mathematical modelling is a powerful tool in clarifying the release kinetic of an active ingredient from a hydrophilic matrix intended for controlled release for a long time period [8, 10]. In the case of transdermal formulations the drug release mechanism may be diffusion (Fickian) through the polymeric matrix. Higuchi and Korsmeyer-Peppas models are simple and useful models used to describe the release from matrix transdermal therapeutic systems (TTS) [7, 8]. An appropriate mathematical model allows a reliable risk assessment before *in vivo* evaluations. Validated mathematical models can be considered as economic alternatives for the assessment of skin permeation, and their use has been recommended before *in vitro* and *in vivo* experiments are conducted [15].

In this experimental study we aimed to prepare by solvent casting method three polymeric films with meloxicam and to characterize from a kinetic point of view the release of the active pharmaceutical ingredient from the proposed matrices. Two types of polymers were used: hydroxypropyl-cellulose_{E5} (HPMC_{E5}) and hydroxypropyl-cellulose₁₅₀₀₀ (HPMC₁₅₀₀₀) that differ in the number of methoxide and hydroxypropyl groups in their structure, and also by their viscosity, a 2% polymer solution presenting a viscosity of 4 - 6 mPa · s and 15000 mPa · s, respectively.

Materials and Methods

Materials

Meloxicam (Techno Drugs & Intermediates Ltd. Mumbai, India), hydroxypropyl methylcellulose (HPMC_{E5}, Ethocel E5) with a viscosity of 5 mPa · s, (Dow Chemical Co., Midland, USA) and HPMC₁₅₀₀₀ (Metolose 90SH) with a viscosity of 15000 mPa · s, (Shin-Etsu Chemical Co., Ltd. Tokyo, Japan), propylene glycol (PG) (Scharlau Chemie, Barcelona, Spain), Tween 20 (Tw20) (Sigma Aldrich Co., France), ethanol (Chemical Company, Romania), acetonitrile (Merk, Germany), methanol (Merk, Germany) as HPLC solvents with HPLC analytical grade; ultrapure water; potassium phosphate KH₂PO₄ (Merk, Germany) and phosphoric acid (Merk, Germany).

Preparation of hydrophilic matrices

Three formulations have been prepared, using two types of hydrophilic polymers (Table I). The used solvent evaporation method was described previously [2], but briefly MX was added in ethanol and

propylene glycol under continuous stirring. After that a mixture of Tween 20 and ultrapure water was added and stirring was continued for two hours to disperse the hydrophilic polymer. This dispersion was sonicated in an ultrasound bath for 30 minutes and casted into Petri dishes (9.8 cm diameter). The matrices were dried for 24 h at 40°C.

Table I

The composition of polymeric matrices

Composition	Amount % (w/w)		
	M1	M2	M3
MX	0.5	0.5	0.5
HPMC _{E5}	3.0	3.0	3.0
HPMC ₁₅₀₀₀	-	1.0	1.5
PG	10.0	10.0	10.0
Tw ₂₀	1.0	1.0	1.0
Ethanol	30.0	30.0	30.0
Ultrapure water	q.s	q.s	q.s

Dissolution/*in vitro* permeation studies

The release of active substance was determined using Franz cells (Hanson Research, USA) in 14 mL phosphate buffer solution at pH 5.5 and 7.4, at 32 ± 0.5°C. The amount of MX was assayed by a chromatographic method described previously. A HPLC Agilent Tech. 1100 Series (USA) with quaternary pump, degasser, automatic injector, column thermostat, ultraviolet detector and software (Chemstation software); Waters Symmetry C8 column, 4.6 x 150 mm, 5 µm was used. Chromatographic conditions for MX: mobile phase – phosphate buffer (KH₂PO₄ 20 mM, pH 3.0):acetonitrile (60:40 v/v); 1.0 mL/min flow; detection at 362 nm; column temperature was set at 35°C; volume injected 5 µL [1]. A synthetic membrane, MS (nylon, diameter 25 mm, width 0.45 µm, Tekronoma) and pig ear skin, MP (diameter 25 mm, width < 1 mm) had been used as membranes. All tests were carried out in triplicate.

Mathematical modelling of release profiles

The dissolution curves had been analysed by DDSolver Add-In Program, Microsoft-Excel software by model dependent and model independent methods.

In case of model independent analysis similarity and difference factor were calculated using the well-known formulas [8].

$$f_1 = \{[\sum_{t=1}^n |R_t - T_t|] / [\sum_{t=1}^n R_t]\} \cdot 100,$$

where: f_1 express % of the differences calculated for each point of the two curves and it is the measurement of the relative error between two profiles.

$$f_2 = 50 \cdot \log \{[1 + (1/n) \sum_{t=1}^n (R_t - T_t)^2]^{-0.5}\} \cdot 100,$$

where: f_2 express % of the similarity of the two curves. As reference a meloxicam containing hydrophilic matrix was used. Model dependent analysis was performed with 26 (Table II) different mathematical from the DDSolver add-in software [25]. As a first step the Akaike index (“Akaike Informational Criterion” – AIC), a “goodness of fit” indicator, and then the adjusted

determination coefficient ($R^2_{adjusted}$) were calculated. The best fit model was selected by lowest Akaike value and $R^2_{adjusted}$ closer to 1.0 value. AIC may be calculated:

$$AIC = 2K - 2\ln(\tau),$$

where K is the number of model parameters and τ the maximum value of the likelihood function of the model. Flux rate and latency time calculation was realised by graphic method after the linearization of release profiles in the steady state [6, 10, 14, 25] with Graph-Pad (version 7.05) and DDSolver software.

Table II

Different mathematical models for comparison of meloxicam release kinetic

No.	Mathematical model	Equation
1.	0 order kinetic	$F = k_0 * t$
2.	0 order kinetic with T _{lag}	$F = k_0 * (t - T_{lag})$
3.	0 order kinetic with F ₀	$F = F_0 + k_0 * t$
4.	First order kinetic	$F = 100 * [1 - \text{Exp}(-k_1 * t)]$
5.	First order kinetic with F _{max}	$F = F_{max} * [1 - \text{Exp}(-k_1 * t)]$
6.	First order kinetic with T _{lag} and F _{max}	$F = F_{max} * \{1 - \text{Exp}[-k_1 * (t - T_{lag})]\}$
7.	Higuchi	$F = k_H * t^{0.5}$
8.	Higuchi with T _{lag}	$F = k_H * (t - T_{lag})^{0.5}$
9.	Higuchi with F ₀	$F = F_0 + k_H * t^{0.5}$
10.	Korsmeyer-Peppas	$F = k_{KP} * t^n$
11.	Korsmeyer-Peppas with T _{lag}	$F = k_{KP} * (t - T_{lag})^n$
12.	Korsmeyer-Peppas with F ₀	$F = F_0 + k_{KP} * t^n$
13.	Hixon-Crowel	$F = 100 * [1 - (1 - k_{HC} * t)^3]$
14.	Hixon-Crowel with T _{lag}	$F = 100 * \{1 - [1 - k_{HC} * (t - T_{lag})]^3\}$
15.	Hopfenberg	$F = 100 * [1 - (1 - k_{HC} * t)^3]$
16.	Hopfenberg with T _{lag}	$F = 100 * \{1 - [1 - k_{HB} * (t - T_{lag})]^n\}$
17.	Peppas-Sahlin-1	$F = k_1 * t^m + k_2 * t^{(2 * m)}$
18.	Peppas-Sahlin-1 with T _{lag}	$F = k_1 * (t - T_{lag})^m + k_2 * (t - T_{lag})^{(2 * m)}$
19.	Peppas-Sahlin-2	$F = k_1 * t^{0.5} + k_2 * t$
20.	Peppas-Sahlin-2 with T _{lag}	$F = k_1 * (t - T_{lag})^{0.5} + k_2 * (t - T_{lag})$
21.	Quadratic	$F = 100 * (k_1 * t^2 + k_2 * t)$
22.	Quadratic with T _{lag}	$F = k_1 * (t - T_{lag})^{0.5} + k_2 * (t - T_{lag})$
23.	Weibull-1	$F = 100 * \{1 - \text{Exp}[-((t - T_i)^\beta / \alpha)]\}$
24.	Weibull-2	$F = 100 * \{1 - \text{Exp}[-(t^\beta / \alpha)]\}$
25.	Weibull-3	$F = F_{max} * \{1 - \text{Exp}[-(t^\beta / \alpha)]\}$
26.	Weibull-4	$F = F_{max} * \{1 - \text{Exp}[-((t - T_i)^\beta / \alpha)]\}$

F = % liberated active substance at time “t”;
 k = release constant;
 T_{lag} = lag time;
 F₀ = dissolved amount at initial stage,
 F_{max} = drug released quantity at infinity time;
 n = exponent indicating the diffusional process mechanism;
 k_{HB} = k₀ / (C₀ x a₀);
 k₀ = constant of erosion rate;
 k_{LB} = [3 x D x Cs / (r₀² x C₀);
 D = diffusion coefficient;
 Cs = solubility at saturation;
 C_{0j} = initial concentration in the hydrophilic matrix;
 a₀ = initial radius for a sphere or cylinder;
 α = scale parameter;
 β = describes the shape of the dissolution curve: the curve is exponential if β = 1, if β > 1 is sigmoidal in form of S and if β < 1 is parabolic;
 T_i = latency time before the onset of dissolution;
 γ = time when F = F_{max}/2;
 γ = time when F = F_{max}/exp(1) ≈ 0,368 x F_{max}.

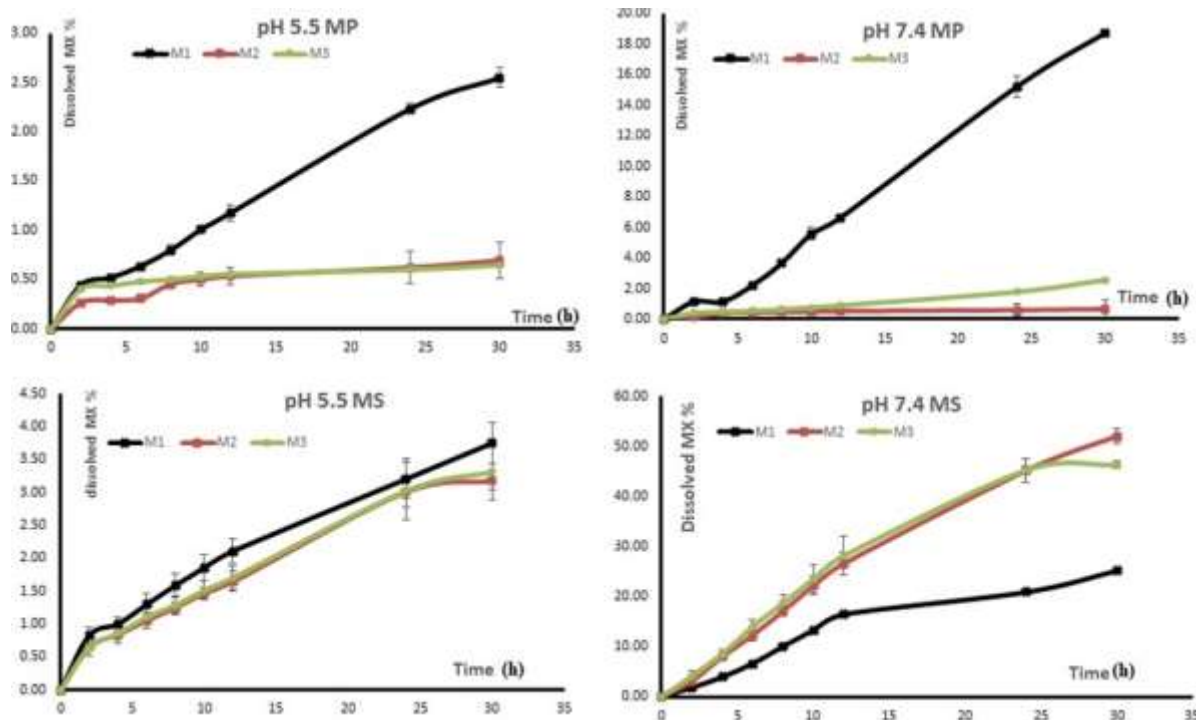


Figure 1.
Dissolution curves of meloxicam

Results and Discussion

Figure 1 presents the dissolution curves of the three formulations at two different pH using synthetic membrane and porcine ear skin, as biological membrane. The dissolved amount of MX after 30 hours at a pH 5.5 through a synthetic membrane varies between 3.18 and 3.75%. In the same conditions while using a pork membrane conducted to a released amount

of MX in the range of 0.65 - 2.55%. At the pH of 7.4 using a MS the quantity release was between 25.15 - 52.1% whilst in the case of MP the range was between 0.66 - 18.71%.

Accepted difference factor (f_1) (Table III) values are in the value range of 0 to 15, and for similarity factor (f_2) among 50 - 100, respectively.

Table III
 f_1 and f_2 values for the proposed formulations

Membrane	MS						MP		
	5.5			7.4			5.5		
pH									
Formula	M1	M2	M3	M1	M2	M3	M1	M2	M3
f_1	113.63	11.42	5.22	18.31	93.24	85.43	3.43	15.00	12.77
f_2	93.96	99.87	99.99	86.88	51.12	52.92	54.8	54.18	54.12

Table IV
Parameters of representative models

M	MS							MP					
	pH	pH 5.5			pH 7.4			pH 5.5			pH 7.4		
No.		P	M1	M2	M3	M1	M2	M3	M1	M2	M3	M1	M2
10.	kKP	0.44	0.31	0.32	2.18	2.90	4.00	0.15	0.19	0.35	0.33	0.22	0.09
	n	0.63	0.69	0.70	0.73	0.86	0.74	0.83	0.38	0.18	1.19	0.34	0.98
11.	kKP	0.44	0.31	0.32	3.51	4.49	6.14	0.14	0.20	0.35	0.46	0.34	0.01
	n	0.63	0.69	0.70	0.59	0.74	0.62	0.86	0.37	0.18	1.11	0.19	1.55
	Tlag	0.00	-0.02	-0.01	1.81	1.54	1.64	-0.44	0.33	0.00	0.99	1.99	-7.33
12.	kKP	0.44	0.31	0.32	2.18	2.90	4.00	0.15	0.19	0.35	0.33	0.22	0.09
	n	0.63	0.69	0.70	0.73	0.86	0.74	0.83	0.38	0.18	1.19	0.34	0.98
	F0	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
17.	k1	0.40	0.28	0.30	-37.54	-16.65	-38.86	0.16	0.17	-	-0.75	0.16	0.11
	k2	0.10	0.08	0.07	35.15	15.56	36.69	0.03	-0.01	-	0.74	-0.01	0.01
	m	0.44	0.47	0.48	0.13	0.26	0.17	0.56	0.56	-	0.51	0.64	0.71
18.	k1	0.43	0.28	0.30	-37.46	-16.63	-38.63	0.16	0.17	0.33	-0.74	0.25	-0.21
	k2	0.07	0.08	0.07	35.07	15.54	36.48	0.03	-0.01	0.02	0.74	0.09	0.03
	m	0.47	0.47	0.48	0.13	0.26	0.17	0.56	0.56	0.16	0.51	0.14	0.65
19.	Tlag	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	2.00	-22.56
	k1	0.45	0.31	0.31	2.10	1.93	3.77	0.13	0.18	0.27	-0.82	0.21	0.03
	k2	0.04	0.05	0.06	0.48	1.45	0.98	0.06	-0.01	-0.03	0.78	-0.02	0.07
20.	k1	0.45	0.31	0.31	3.69	4.48	6.50	0.13	0.18	0.27	-0.82	0.25	-0.47
	k2	0.04	0.05	0.06	0.20	1.04	0.52	0.06	-0.01	-0.03	0.78	-0.03	0.12
	Tlag	0.00	0.00	0.00	1.87	1.74	1.76	0.00	0.00	0.00	0.00	1.59	-17.20
23.	α	229.18	326.99	320.35	30.11	31.21	19.99	748.20	499.68	284.95	260.19	292.99	1.1·10 ⁴
	β	0.64	0.70	0.70	0.65	0.94	0.77	0.87	0.37	0.18	1.19	0.19	1.57
	Ti	0.00	-0.03	-0.02	1.77	1.15	1.42	-0.47	0.33	0.00	0.80	1.99	-7.51
24.	α	229.17	324.53	318.72	49.84	45.99	31.11	653.45	525.85	284.93	342.54	458.71	1.1·10 ³
	β	0.64	0.70	0.70	0.79	1.04	0.90	0.83	0.38	0.18	1.26	0.34	0.98
25.	α	4.0·10 ⁶	1.9·10 ⁶	4.2·10 ⁵	43.65	43.49	36.28	5.0·10 ⁶	5.37	5.3·10 ⁶	165.46	5.06	6.2·10 ⁶
	β	0.63	0.70	0.70	1.53	1.27	1.38	0.83	0.59	0.18	1.55	0.95	0.99
	Fmax	1.7·10 ⁶	5.9·10 ⁵	1.3·10 ⁵	24.08	63.14	49.67	7.7·10 ⁵	0.92	1.8·10 ⁴	27.21	0.63	5.2·10 ⁵
26.	α	229.17	324.53	318.72	49.84	45.99	31.11	653.45	525.85	284.93	342.54	458.71	1.1·10 ³
	β	0.64	0.70	0.70	0.79	1.04	0.90	0.83	0.38	0.18	1.26	0.34	0.98
	Ti	0.00	-0.03	-0.03	0.68	0.48	-0.89	-0.45	0.00	0.01	-1.03	1.99	-0.50
	Fmax	6.1·10 ⁵	8.6·10 ⁴	4.4·10 ⁵	24.59	67.23	48.36	2.1·10 ²	0.92	6.34	24.84	3.9·10 ⁴	4·10 ⁵

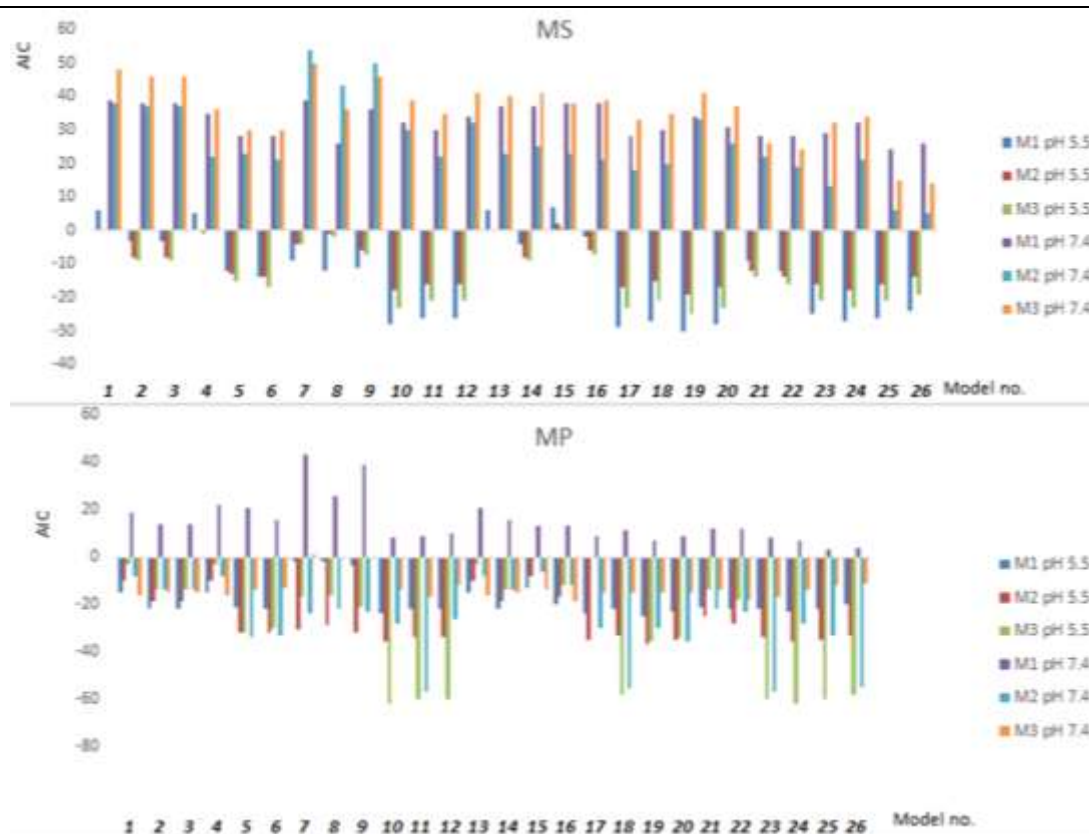


Figure 2.

The Akaike indexes of the formulations (MS synthetic membrane, MP pig ear skin)

The AIC indexes for the 26 mathematical models are shown on Figure 2. The index estimates the relative amount of information lost by a given mathematical model; the best fit model is with minimum value.

Values of AIC varied in the range [49 ÷ -62]. Minimal values for the three different formulations at both pH appear at the Korsmeier-Peppas, Peppas-Sahlin and Weibull models.

Table V

Skin permeation values and lag times of the formulations

M	J (µg/(cm ² h) ± DS				T _{lag} (h)	
	MS		MP		MS	MP
pH	5.5	7.4	5.5	7.4	7.4	7.4
M1	1.95 ± 0.017	22.11 ± 0.359	1.18 ± 0.012	11.15 ± 0.874	2.006	3.469
M2	1.44 ± 0.022	31.79 ± 0.566	0.26 ± 0.020	0.10 ± 0.008	0.843	-
M3	1.43 ± 0.014	32.20 ± 0.530	0.18 ± 0.025	0.95 ± 0.019	0.359	-

The matrix forming polymer by its properties influences the liberation of meloxicam. In our case, HPMC can be characterized by high swellability, ensuring a gradual liberation. In contact with biologic fluids the polymer chains of HPMC relaxes and their volume increases, followed by drug diffusion out of the system [22]. Diffusion from this kind of system can be described by Fick's law. The rate of polymer swelling and dissolution as well as the corresponding rate of drug release were found to increase with either higher levels of drug loading or lower viscosity grades of HPMC [19, 21]. Through MP formulation M1 (matrix based on HPMC_{E5}) showed the highest liberated MX values after 30 hours 2.55% at pH 5.5, and 18.71% at pH 7.4. Released MX from M2 (matrix based on 1% HPMC₁₅₀₀₀) at both pH and MP membrane was lower than 1%. M3 formulation

(matrix based on 1.5% HPMC₁₅₀₀₀) present also under 1% liberated MX at pH 5.5, and 2.57% at pH 7.4. We can assume that adding high viscosity polymer such as HPMC₁₅₀₀₀ to the formulations M2 and M3 decreased the released MX amount through MP after 30 hours, at both pH. Through MS at pH 5.5 the released MX amounts are 3.18%, 3.75% and 3.31% for formulation M1, M2 and M3 after 30 hours. At pH 7.4 the highest concentration of MX released was observed for M2 formulation (52.1%).

The Korsmeier Peppas model includes the Korsmeier Peppas constant, characterizing the dosage form and *n* is the release exponent. This exponent offers information about drug-release mechanism [6]. If *n* is below 0.5 the drug diffuses through and is released from polymeric film with a quasi-Fickian diffusion

mechanism. If n is above 0.5, a non-Fickian drug diffusion takes place. When n is higher than 1.0, a Case II or zero-order release kinetics may describe the process. In case of TTS the release occurs in a one-dimensional way, the system being thin. In our case n is above 0.5 for all formulations at both pH through the synthetic membrane. Values vary for the porcine ear skin membrane, but transdermal absorption is a multifactorial multi-step process, affected by a number of factors including the animal source and type of skin as well as skin pre-treatment [4].

Weibull model is an empiric model that is not based on any kinetic fundament. It can only describe, but do not adequately characterize, the drug dissolution kinetic properties. The main disadvantage of the model is represented by the absence of a parameter related with the intrinsic drug dissolution rate.

Permeability through biological membranes is facilitated by the pH dependent lipophilic character of meloxicam, belonging to the class II drugs in the Biopharmaceutics Classification System. The greatest MX flux variation is from 0.1 to 31.8 $\mu\text{g}/(\text{cm}^2\text{h})$, for M2 at pH 7.4 MS and MP membrane, respectively. The flux is higher in the case of HPMC_{E5} containing matrix as compared to those containing HPMC₁₅₀₀₀ probably due to the viscosity differences of the two types of polymer. Comparing flux values through MS membrane, a 22 fold increase may be observed for formulation M2 and M3 from pH 5.5 to pH 7.4.

Conclusions

To characterise the liberation of meloxicam from polymer-based films intended for TTS, mathematical modelling was applied. Discrimination of the models was realized by analysing the AIC value, considering the smallest value to be the best fit for the model. Liberation of meloxicam is influenced by formulation variables as well as test parameters.

Due to the fact that drug release in TTS cases occurs in a one-dimensional way following the Korsmeyer-Peppas indications, this equation represents a good choice in the study of these pharmaceutical systems.

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Conflict of interest

The authors declare no conflict of interest.

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